



AMG Hardware Manual

Revision: 1.05.00



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Safety Procedures and Warnings

Read this manual in its entirety before installing, operating, or servicing this product. If you do not understand the information contained herein, contact an Aerotech representative before proceeding. Strictly adhere to the statements given in this section and other handling, use, and operational information given throughout the manual to avoid injury to you and damage to the equipment.

The following statements apply wherever the Warning or Danger symbol appears within this manual. Failure to observe these precautions could result in serious injury to those individuals performing the procedures and/or damage to the equipment.



DANGER: This product contains potentially lethal voltages. To reduce the possibility of electrical shock, bodily injury, or death the following precautions must be followed.

1. Access to the AMG and component parts must be restricted while connected to a power source.
2. Do not connect or disconnect any electrical components or connecting cables while connected to a power source.
3. Disconnect electrical power before servicing equipment.
4. All components must be properly grounded in accordance with local electrical safety requirements.
5. Operator safeguarding requirements must be addressed during final integration of the product.



WARNING: To minimize the possibility of electrical shock, bodily injury or death the following precautions must be followed.

1. Moving parts can cause crushing or shearing injuries. Access to all stage and motor parts must be restricted while connected to a power source.
2. Cables can pose a tripping hazard. Securely mount and position all system cables to avoid potential hazards.
3. Do not expose this product to environments or conditions outside of the listed specifications. Exceeding environmental or operating specifications can cause damage to the equipment.
4. The AMG stage must be mounted securely. Improper mounting can result in injury and damage to the equipment.
5. Use care when moving the AMG stage. Lifting or transporting the AMG stage improperly can result in injury or damage to the AMG.
6. This product is intended for light industrial manufacturing or laboratory use. Use of this product for unintended applications can result in injury and damage to the equipment.
7. If the product is used in a manner not specified by the manufacturer, the protection provided by the product can be impaired and result in damage, shock, injury, or death.
8. Operators must be trained before operating this equipment.
9. All service and maintenance must be performed by qualified personnel.

EU Declaration of Incorporation

Manufacturer: Aerotech, Inc.
101 Zeta Drive
Pittsburgh, PA 15238-2811
USA

herewith declares that the product:
AMG Gimbal

is intended to be incorporated into machinery to constitute machinery covered by the Directive 2006/42/EC as amended;

and that the following harmonized European standards have been applied:

EN ISO 12100:2010

Safety of machinery - Basic concepts, general principles for design

EN 60204-1:2010

Safety of machinery - Electrical equipment of machines - Part 1: General requirements

and further more declares that

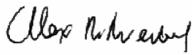
it is not allowed to put the equipment into service until the machinery into which it is to be incorporated or of which it is to be a component has been found and declared to be in conformity with the provisions of the Directive 2006/42/EC and with national implementing legislation, i.e., as a whole, including the equipment referred to in this Declaration.

This is to certify that the aforementioned product is in accordance with the applicable requirements of the following Directive(s):

2011/65/EU

RoHS 2 Directive

Authorized Representative: Simon Smith, European Director
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Chapter 1: Overview

NOTE: Aerotech continually improves its product offerings; listed options may be superseded at any time. All drawings and illustrations are for reference only and were complete and accurate as of this manual's release. Refer to www.aerotech.com for the most up-to-date information.

Table 1-1: Model Options

AMG Series Direct-Drive Gimbals	
AMG200	200 mm nominal aperture
AMG300	300 mm nominal aperture
AMG400	400 mm nominal aperture
AMG500	500 mm nominal aperture
AMG600	600 mm nominal aperture
Feedback (Required)	
-E1	Incremental encoder, 1 Vpp
-E2	Incremental encoder, TTL, x5 interpolation
-E3	Incremental encoder, TTL, x50 interpolation
Metrology (Required)	
-PL1	Metrology, uncalibrated with performance plots
-PL2	Metrology, calibrated (HALAR) with performance plots

1.1. Environmental Specifications



WARNING: Do not expose this product to environments or conditions outside of the listed specifications. Exceeding environmental or operating specifications can cause damage to the equipment.

Table 1-2: Environmental Specifications

Ambient Temperature	Operating: 10° to 35° C (50° to 95° F) The optimal operating temperature is 20° C ±2° C (68° F ±4° F). If at any time the operating temperature deviates from 20° C, degradation in performance could occur. Storage: 0° to 40° C (32° to 104° F) in original shipping packaging
Humidity	Operating: 20% to 60% RH Storage: 10% to 70% RH, non-condensing in original packaging. The stage should be packaged with desiccant if it is to be stored for an extended time.
Altitude	Operating: 0 m to 2,000 m (0 ft to 6,562 ft) above sea level Contact Aerotech if your specific application involves use above 2,000 m or below sea level.
Vibration	Use the system in a low vibration environment. Excessive floor or acoustical vibration can affect system performance. Contact Aerotech for information regarding your specific application.
Protection Rating	The AMG gimbals have limited protection against airborne particles but not water. This equates to an ingress protection rating of IP40.
Use	Indoor use only

1.2. Accuracy and Temperature Effects

Aerotech products are designed for and built in a 20°C (68°F) environment. Extreme temperature changes could cause a decrease in performance or permanent damage to the AMG. At a minimum, the environmental temperature must be controlled to within 0.25°C per 24 hours to ensure the AMG specifications are repeatable over an extended period of time. The severity of temperature effects on all specifications depends on many different environmental conditions, including how the AMG is mounted. Contact the factory for more details.

1.3. Basic Specifications

Basic AMG series positioning stage specifications are shown in [Table 1-3](#).

Table 1-3: AMG Series Specifications

Basic Model		AMG200	AMG300	AMG400	AMG500	AMG600
Travel		360° continuous, Azimuth (AZ) / Elevation (EL)				
Maximum Bus Voltage		340 VDC	340 VDC	340 VDC	340 VDC	340 VDC
Maximum Torque (continuous)	Azimuth	2.85 N·m	11.12 N·m	11.12 N·m	19.71 N·m	19.71 N·m
	Elevation	2.85 N·m	2.85 N·m	2.85 N·m	11.12 N·m	11.12 N·m
Clear Aperture Diameter ⁽¹⁾		194 mm	292 mm	394 mm	489 mm	591 mm
Accuracy		±24 to ±144 μrad ⁽²⁾ (±5 to ±30 arc sec)				
Repeatability		±2.4 μrad (±0.5 arc sec)				
Maximum Rotary Speed ⁽³⁾		100 rpm	100 rpm	100 rpm	50 rpm	50 rpm
Maximum Load Capability		20 kg	40 kg	40 kg	70 kg	70 kg
Axis Wobble		48 μrad (10 arc sec)				
Orthogonality		24 μrad (5 arc sec)				
Standard Finish		Black Anodize with Hard-Coated Cell				
Maximum Component Diameter ⁽⁴⁾		206 mm	306 mm	407 mm	509 mm	610 mm
Nominal Component Thickness		41 mm	54 mm	64 mm	95 mm	102 mm
Mass (Without Mirror)		29 kg	47 kg	54 kg	116 kg	137 kg
Inertia ⁽⁵⁾	Azimuth	0.521 kg·m ²	1.198 kg·m ²	2.246 kg·m ²	8.289 kg·m ²	12.362 kg·m ²
	Elevation	0.016 kg·m ²	0.103 kg·m ²	0.265 kg·m ²	0.950 kg·m ²	2.310 kg·m ²
AZ Aperture When Slip Ring Is Removed (AZ Travel Must Be Limited)		50 mm	75 mm	75 mm	100 mm	100 mm
Aperture With Slip Ring		12.7 mm	12.7 mm	12.7 mm	38.1 mm	38.1 mm
1. Special cell adapters and slip ring assemblies available by special order. 2. ±24 μrad calibrated; ±144 μrad uncalibrated. 3. Maximum speed based on stage capability. Maximum application velocity may be limited by system data rate and system resolution. 4. Tolerance equals +0/-0.25 5. Unloaded inertia						

1.4. Vacuum Operation

Contact the factory for information regarding operation in a vacuum environment.

Preparation and considerations for operation in a vacuum environment:

- Lubrication with vacuum-compatible lubricants
- Use of materials, fasteners, and coatings with vacuum outgas performance compatible with the level of vacuum specified
- For high vacuum stages, elimination of situations that may allow gases to become temporarily trapped during pump down
- Extensive cleaning prior to assembly in a clean environment and packaging in a special polyethylene bag
- Use of components able to withstand elevated temperatures (non-operating) for bake-out performances

Reduced air pressure eliminates significant convective heat transfer. This, coupled with the viscous vacuum-compatible lubricants, could result in excessive motor operating temperatures. Because of this, consider all continuous torque ratings to be **40 to 60% lower** than the value specified for operation in normal atmospheric environment. Reduce motor usage accordingly.

1.5. Export Restrictions

The AMG200 is export controlled by United States Commerce Department export regulations. If you are from a non-US country and wish to purchase this gimbal, contact Aerotech to determine if an export license is required to purchase this product. People in countries embargoed by the United States cannot purchase and import this product.

Chapter 2: Mechanical Specifications and Installation



WARNING: AMG installation must be in accordance to instructions provided by this manual and any accompanying documentation. Failure to follow these instructions could result in injury or damage to the equipment.

2.1. Unpacking and Handling the Stage



DANGER/HEAVY: Manually lifting and moving the stage requires a minimum of two people on either side of the stage. Refer to [Section 1.3](#) for stage mass specifications.

- Do not attempt to lift heavy loads single handed.
- Follow the lifting instructions and only manually lift from the specified surfaces (if lifting hardware hasn't been supplied).
- Do not use any of the cables as lifting points.



WARNING: It is the customer's responsibility to safely and carefully lift the stage.

- Make sure that all moving parts are secure before moving the AMG. Unsecured moving parts may shift and cause bodily injury.
- Improper handling could adversely affect the performance of the AMG. Use care when moving the AMG.
- Lift the stage by the eyebolts and flanged nuts mounted on to the elevation shipping clamps. The eyebolts should be lifted vertically. Angular lifting should be avoided if possible.

NOTE: If any damage has occurred during shipping, report it immediately.

Lifting Instructions

Carefully remove the AMG from its protective shipping container. Gently set the AMG on a smooth, flat, and clean surface.

Before operating the AMG, it is important to let it stabilize at room temperature for at least 12 hours. Allowing it to stabilize to room temperature will ensure that all of the alignments, preloads, and tolerances are the same as they were when tested at Aerotech. Use compressed nitrogen or clean, dry, oil-less air to remove any dust or debris that has collected during shipping.

Each AMG has a label listing the system part number and serial number. These numbers contain information necessary for maintaining or updating system hardware and software. Locate this label and record the information for later reference.

Shipping Clamps

Before the stage can be operated, remove all of the red anodized shipping brackets (refer to [Figure 2-1](#)). Save the shipping brackets to be used for long-term storage of the stage or return shipping for service.

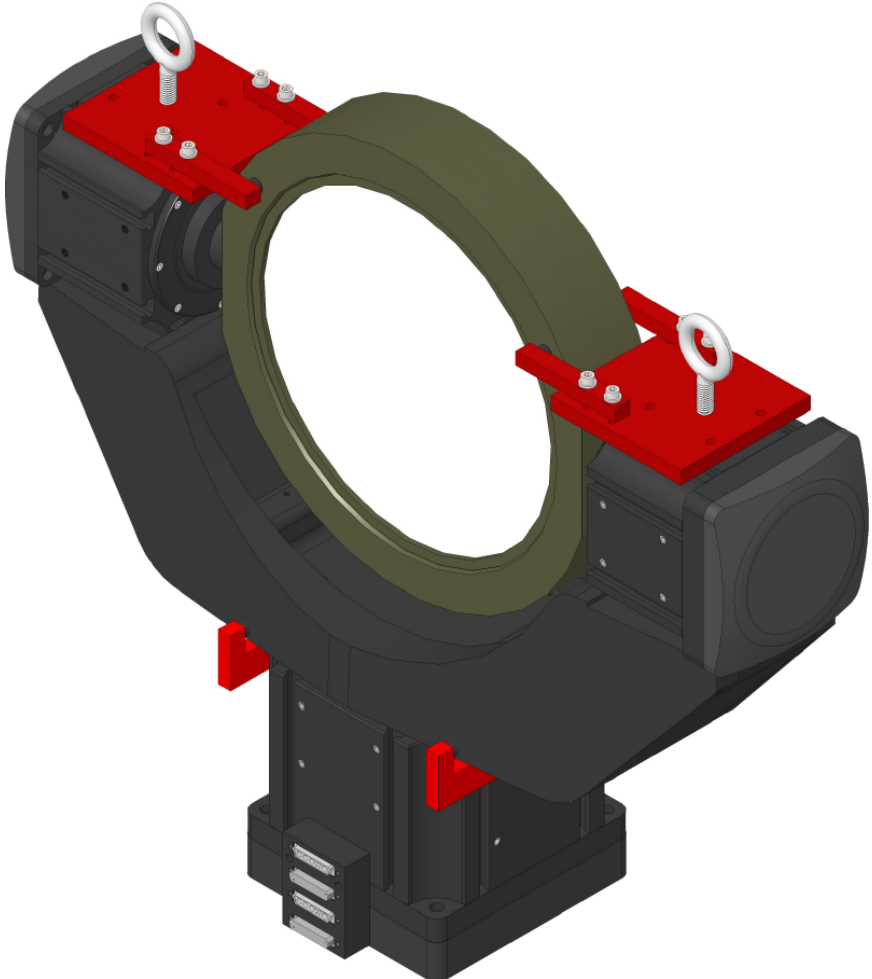


Figure 2-1: Shipping Brackets

2.2. Dimensions

NOTE: Aerotech continually improves its product offerings; listed options may be superseded at any time. All drawings and illustrations are for reference only and were complete and accurate as of this manual's release. Refer to www.aerotech.com for the most up-to-date information.

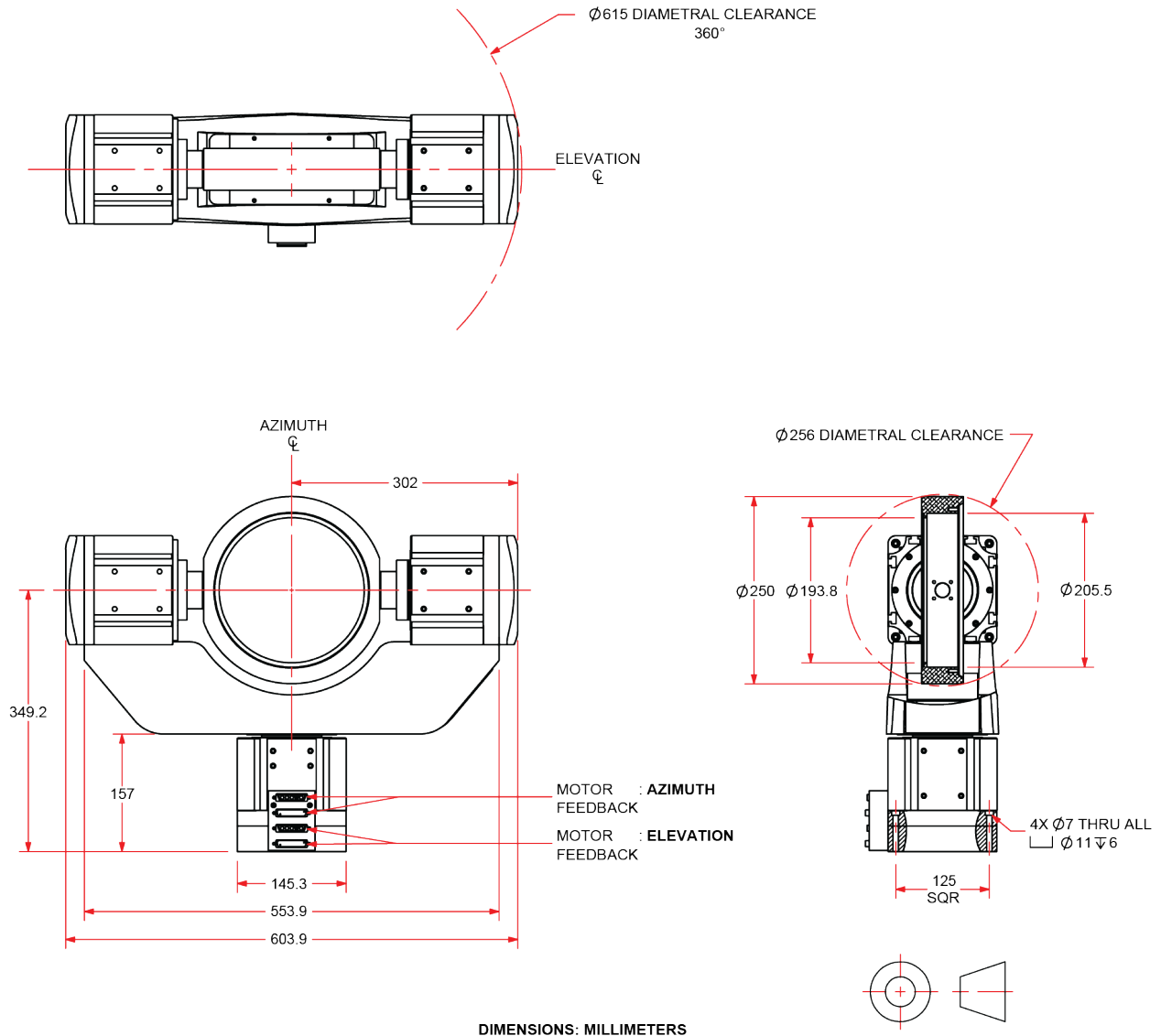


Figure 2-2: AMG200 Dimensions

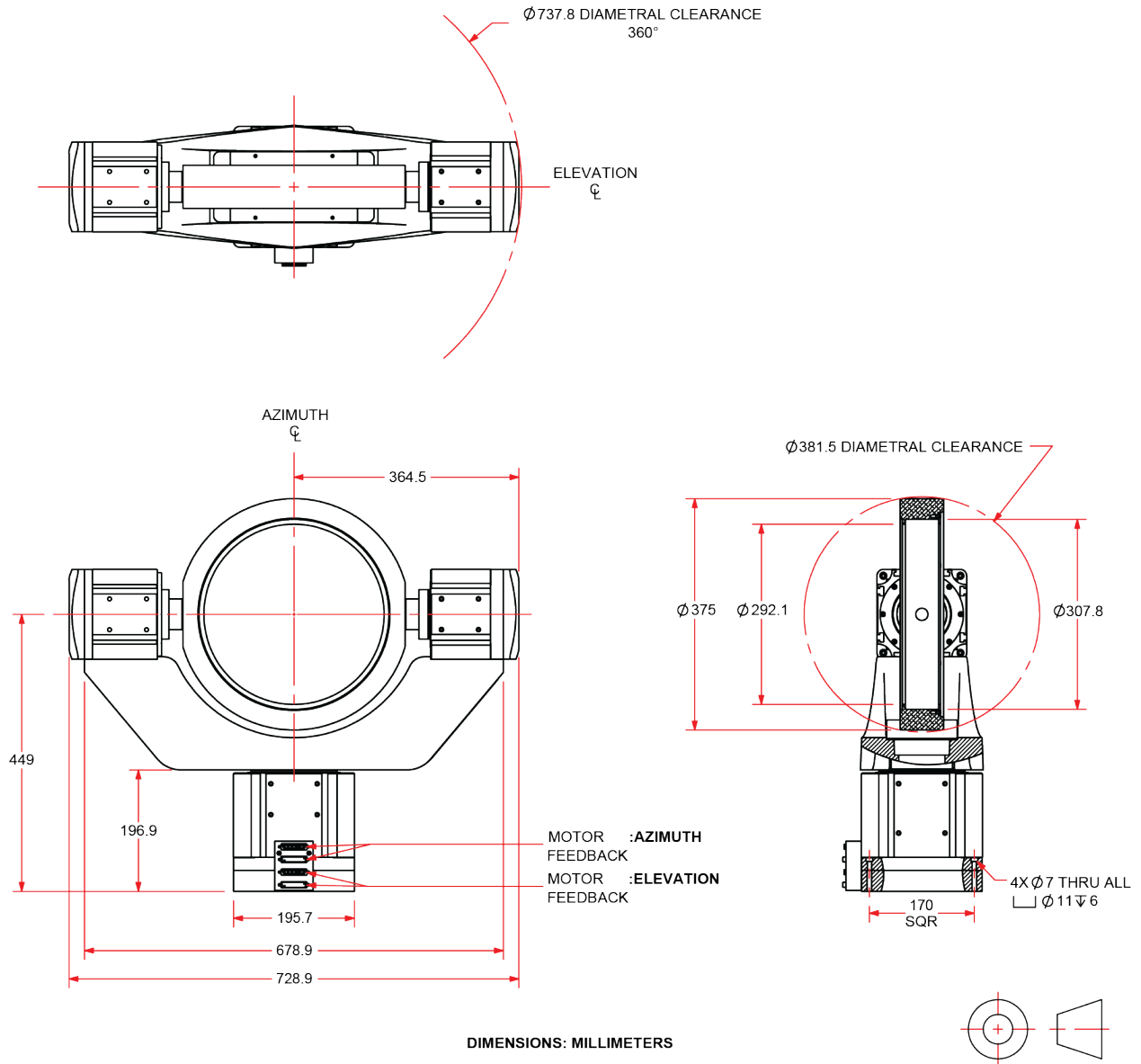


Figure 2-3: AMG300 Dimensions

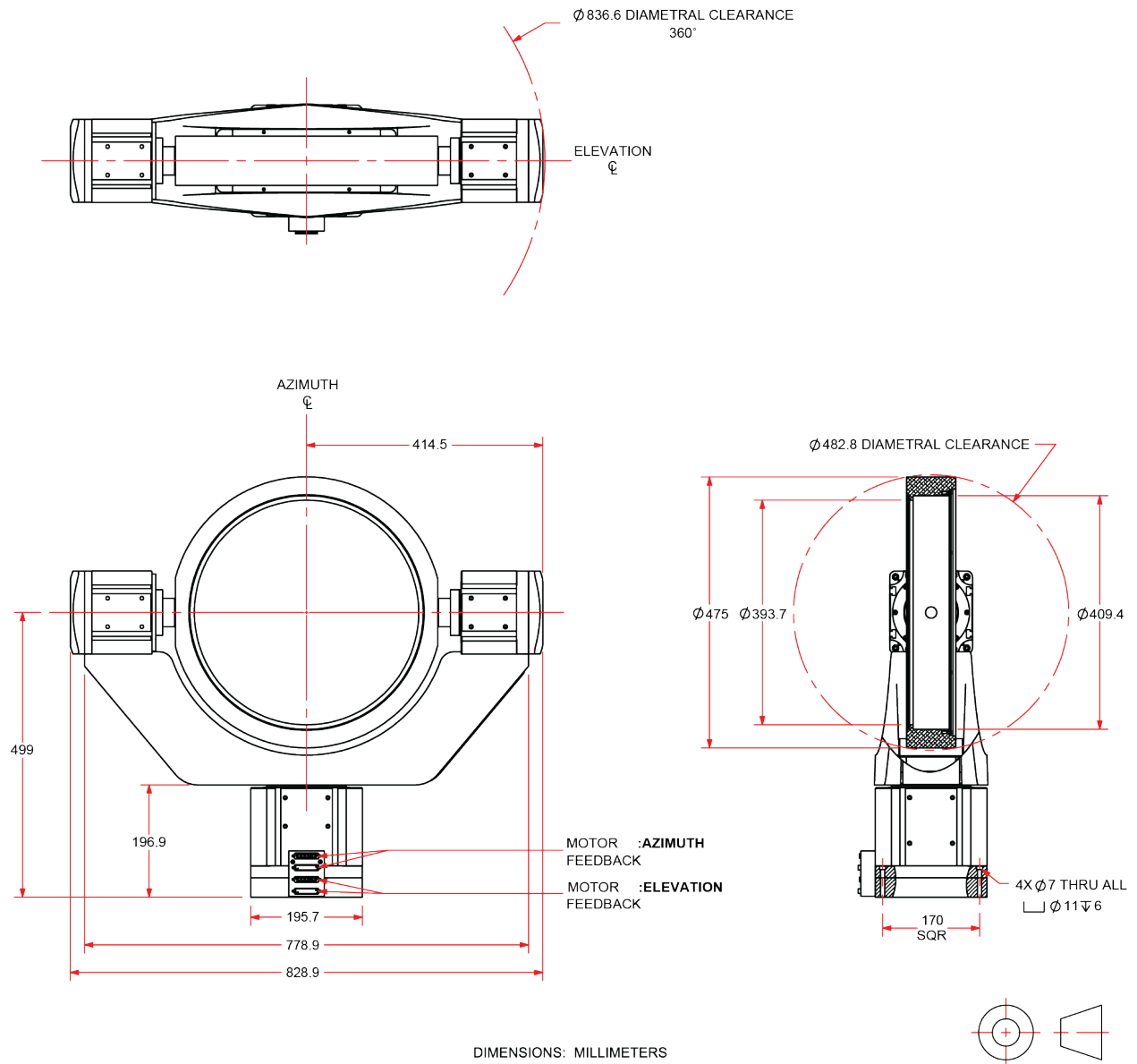


Figure 2-4: AMG400 Dimensions

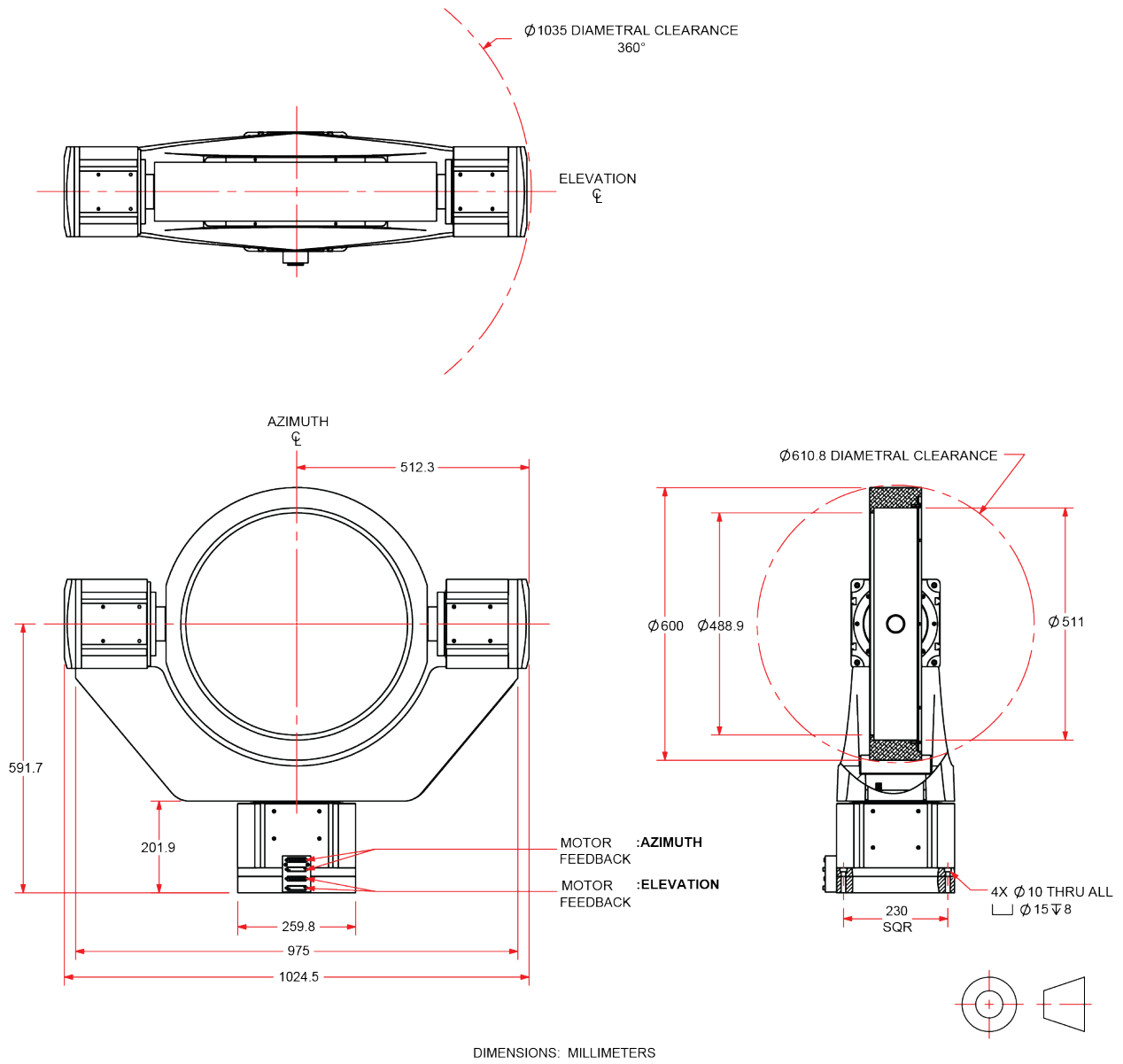


Figure 2-5: AMG500 Dimensions

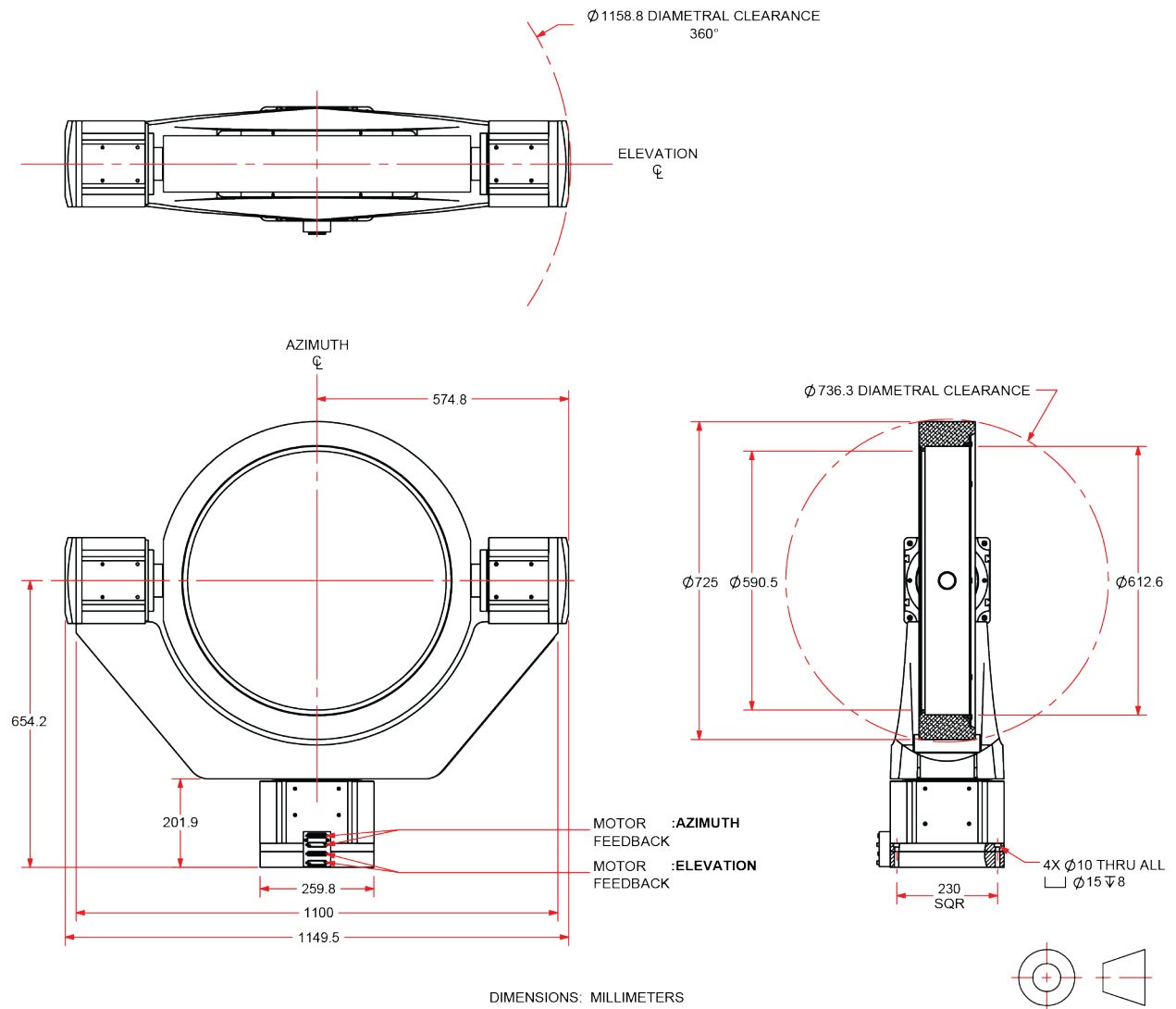


Figure 2-6: AMG600 Dimensions

2.3. Securing the Stage to the Mounting Surface



WARNING: The AMG must be mounted securely. Improper mounting can result in injury and damage to the equipment.



WARNING: Make sure that all moving parts are secure before moving the AMG. Unsecured moving parts may shift and cause bodily injury.

The mounting surface must be flat and have adequate stiffness in order to achieve the maximum performance from the AMG stage. When it is mounted to a non-flat surface, the stage can be distorted as the mounting screws are tightened. This distortion will decrease overall accuracy. Adjustments to the mounting surface must be done before the stage is secured.

Inspect the mounting surface for dirt or unwanted residue and clean if necessary. Use precision flatstones on the mounting surface to remove any burrs or high spots. Clean the mounting surface with a lint-free cloth and acetone or isopropyl alcohol and allow the cleaning solvent to completely dry. Gently place the stage on the mounting surface.

NOTE: To maintain accuracy, the mounting surface must be flat to within 1 μm per 50 mm.

NOTE: The AMG is precision machined and verified for flatness prior to product assembly at the factory. If machining is required to achieve the desired flatness, it should be performed on the mounting surface rather than the AMG. Shimming should be avoided if possible. If shimming is required, it should be minimized to retain maximum rigidity of the system.

AMG series stages have a fixed mounting pattern (as shown in [Figure 2-7](#)).

Tightening torque values for the mounting hardware are dependent on the properties of the surface to which the stage is being mounted. Values provided in [Table 2-1](#) are typical values and may not be accurate for your mounting surface. Refer to [Section 2.2](#) for specific model mounting locations and dimensions.

Table 2-1: Stage to Mounting Surface Hardware

Mounting Hardware		Typical Screw Torque
AMG200, 300, 400	M5 SHCS	7 N·m
AMG500, 600	M6 SHCS	17 N·m

TOP VIEW

Portions of the AMG have been hidden to show the locations of the mounting holes.

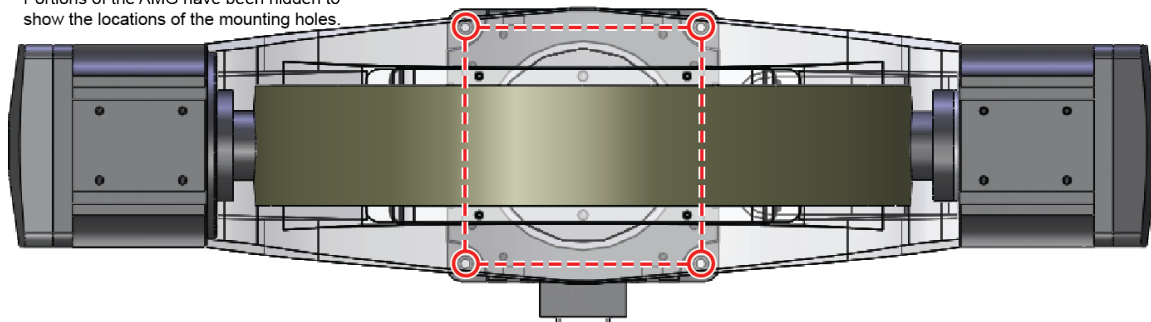


Figure 2-7: View of an AMG Stage Showing Mounting Holes

2.4. Attaching the Payload to the Stage

Inspect the mounting surface for dirt or unwanted residue and clean if necessary. Clean the mounting surface with a lint-free cloth and acetone or isopropyl alcohol and allow the cleaning solvent to completely dry.

Aerotech recommends that customers use a representative payload during start-up to prevent accidental damage to the stage and the payload. Proceed with the electrical installation and test the motion control system in accordance with the system documentation. Document all results for future reference. For information on electrical installation refer to [Chapter 3](#) and the documentation delivered with the stage.

NOTE: If your AMG was purchased with Aerotech controls, it might have been tuned with a representative payload based on the information provided at the time of order. If the AMG is started up without a payload, the servo gains provided by Aerotech with the shipment may not be appropriate and servo instability can occur. Refer to the controller help file for tuning assistance.

The payload must be flat, rigid, and comparable to the stage in quality to maintain optimum performance.

The standard AMG series is capable of accommodating cells up to 600 mm in diameter. Custom solutions can be designed for non-standard loads.

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Chapter 3: Electrical Specifications and Installation



WARNING: Electrical installation must be performed by properly qualified personnel.

Electrical installation requirements will vary depending on product options. Installation instructions in this section are for AMG stages equipped with standard Aerotech motors intended for use with an Aerotech motion control system. Contact Aerotech for further information regarding products that are otherwise configured.

Aerotech motion control systems are adjusted at the factory for optimum performance. When the AMG is part of a complete Aerotech motion control system, setup usually involves connecting the AMG to the appropriate drive chassis with the cables provided. Labels on the system components usually indicate the appropriate connections.

If system level integration was purchased, an electrical drawing showing system interconnects has been supplied with the system (separate from this documentation).

The electrical wiring from the motor and encoder are integrated at the factory. Refer to the sections that follow for standard motor wiring and connector pinouts.



WARNING: Operator access to the base and tabletop must be restricted while connected to a power source. Failure to do so may cause electric shock.



DANGER: Remove power before connecting or disconnecting electrical components or cables. Failure to do so may cause electric shock or damage to the equipment.



WARNING: Applications requiring access to the stage while it is energized will require additional grounding and safeguards. The System Integrator or qualified installer is responsible for determining and meeting all safety and compliance requirements necessary for the integration of this stage into the final application.

3.1. Motor and Feedback Connectors

Stages equipped with standard motors and encoders come from the factory completely wired and assembled.

NOTE: Refer to the other documentation accompanying your Aerotech equipment. Call your Aerotech representative if there are any questions on system configuration.

The protective ground connection of the AMG provides motor frame ground protection only. Additional grounding and safety precautions are required for applications requiring access to the stage while it is energized. The System Integrator or qualified installer is responsible for determining and meeting all safety and compliance requirements necessary for the integration of this stage into the final application.



DANGER: Remove power before connecting or disconnecting electrical components or cables. Failure to do so may cause electric shock or damage to the equipment.



WARNING: The protective ground connection must be properly installed to minimize the possibility of electric shock.



WARNING: Operator access to the base and tabletop must be restricted while connected to a power source. Failure to do so may cause electric shock.



CAUTION: The stage controller must provide over-current and over-speed protection. Failure to do so may result in permanent damage to the motor and stage components.

Table 3-1: 4-Pin Motor Connector Pin Assignments [AZ and EL]

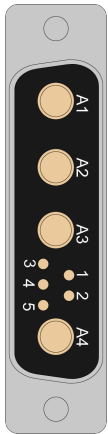
Pin	Description	Connector
A1	Motor Phase A	
A2	Motor Phase B	
A3	Motor Phase C	
1	Reserved	
2	Reserved	
3	Reserved	
4	Reserved	
5	Reserved	
A4	Frame ground (motor protective ground)	

Table 3-2: 4-Pin Motor Connector Mating Connector

Mating Connector	Aerotech P/N	Third Party P/N
Backshell	ECK00656	Amphenol #17E-1726-2
Sockets [QTY. 4]	ECK00659	ITT Cannon #DM53744-6
Connector	ECK00657	ITT Cannon #DBM9W4SA197

Table 3-3: 25-Pin Feedback Connector Pin Assignments [AZ and EL]

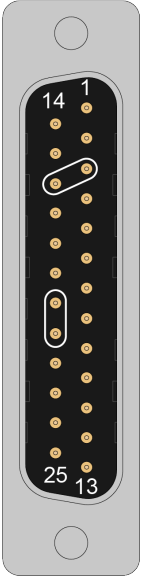
Pin	Description	Connector
Case	Shield	
1	Reserved	
2	Over-Temperature Thermistor sensor	
3	+5 V power supply (internally connected to Pin 16)	
4	Reserved	
5	Hall Effect sensor, phase B	
6	Marker-N	
7	Marker	
8	Reserved	
9	Reserved	
10	Hall Effect sensor, phase A	
11	Hall Effect sensor, phase C	
12	Reserved	
13	Reserved	
14	Cosine	
15	Cosine-N	
16	+5 V power supply (internally connected to Pin 3)	
17	Sine	
18	Sine-N	
19	Reserved	
20	Common ground (internally connected to Pin 21)	
21	Common ground (internally connected to Pin 20)	
22	Reserved	
23	Reserved	
24	Reserved	
25	Reserved	

Table 3-4: Feedback Connector Mating Connector

Mating Connector	Aerotech P/N	Third Party P/N
Backshell	ECK00656	Amphenol #17E-1726-2
Connector	ECK00300	FCI DB25S064TLF

3.2. Motor and Feedback Wiring

All motor and controller manufacturers have their own designations for motor phases A/B/C and Hall signals A/B/C (refer to Section 3.5. for motor phasing). Shielded cables are required for the motor and feedback connections.

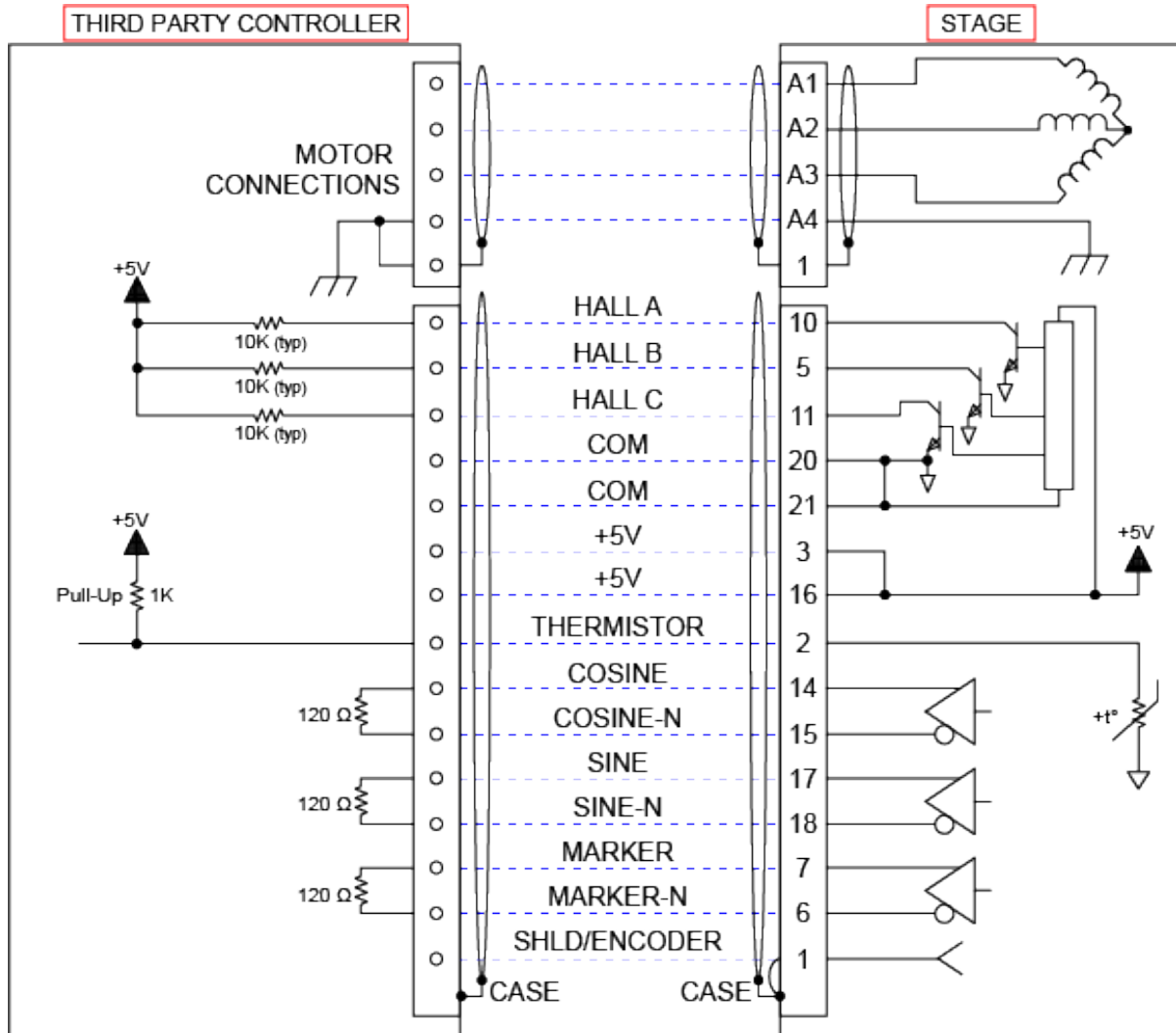


Figure 3-1: Motor and Feedback Wiring

3.3. Motor and Feedback Specifications

Table 3-5: Feedback Specifications

Hall-Effect Sensors Specifications	
Supply Voltage	5 V \pm 5%
Supply Current	50 mA
Output Type	Open Collector
Output Voltage	24 V max (pull up)
Output Current	5 mA (sinking)

Thermistor Specifications	
Polarity	Logic "0" (no fault)
	Logic "1" (over-temperature fault)
Cold Resistance	\sim 100 Ω
Hot Resistance	\sim 10 K
Note: 1K pull-up to +5V recommended.	

Encoder Specifications	
Supply Voltage	5 V \pm 5%
Supply Current	250 mA (typical)
Output Signals	Sinusoidal Type (Incremental Encoder): 1 V _{pk-pk} into 120 Ω Load (differential signals SIN+, SIN-, COS+, COS- are .5 V _{pk-pk} relative to ground.)
	Digital Output (Incremental Encoder): RS422/485 compatible

Table 3-6: AMG Series Azimuth Resolution Information

	AMG200	AMG300	AMG400	AMG500	AMG600
Lines	11840 lines/rev	15744 lines/rev	15744 lines/rev	23600 lines/rev	23600 lines/rev
-E1 (sine)*	0.27 μ rad Max.	0.2 μ rad Max.	0.2 μ rad Max.	0.13 μ rad Max.	0.13 μ rad Max.
-E2	27 μ rad	20 μ rad	20 μ rad	13 μ rad	13 μ rad
-E3	2.7 μ rad	2 μ rad	2 μ rad	1.3 μ rad	1.3 μ rad
* With x500 multiplication on -E1 encoder.					

Table 3-7: AMG Series Elevation Resolution Information

	AMG200	AMG300	AMG400	AMG500	AMG600
Lines	11840 lines/rev	11840 lines/rev	11840 lines/rev	15744 lines/rev	15744 lines/rev
-E1 (sine)*	0.27 μ rad Max.	0.27 μ rad Max.	0.27 μ rad Max.	0.2 μ rad Max.	0.2 μ rad Max.
-E2	27 μ rad	27 μ rad	27 μ rad	20 μ rad	20 μ rad
-E3	2.7 μ rad	2.7 μ rad	2.7 μ rad	2.0 μ rad	2.0 μ rad
* With x500 multiplication on -E1 encoder.					

Table 3-8: S-130-39 Rotary Motor Specifications

		S-130-39 (AMG200 [AZ/EL]) (AMG300 [EL]) (AMG400 [EL])
Performance Specifications (1,5)		
Winding Designation		-A
Stall Torque, Cont. (2)	N·m	2.36
Peak Torque (3)	N·m	9.42
Electrical Specifications (5)		
Winding Designation		-A
BEMF Const., line-line, Max	$V_{pk}/krpm$	75.1
Continuous Current, Stall (2)	A_{pk}	3.8
	A_{rms}	2.7
Peak Current, Stall (2)	A_{pk}	15.2
	A_{rms}	10.7
Torque Constant (4, 9)	$N·m/A_{pk}$	0.62
	$N·m/A_{rms}$	0.88
Motor Constant (2, 4)	$N·m/\sqrt{W}$	0.265
Resistance, 25°C, line-line	Ω	5.6
Inductance, line-line	mH	1.70
Maximum Bus Voltage	V_{DC}	340
Thermal Resistance	°C/W	0.95
Number of Poles	--	18
<p>1. Performance is dependent upon heat sink configuration, system cooling conditions, and ambient temperature</p> <p>2. Values shown @ 75°C rise above a 25 °C ambient temperature, with housed motor mounted to a 330 mm x 330 mm x 13 mm aluminum heat sink</p> <p>3. Peak force assumes correct rms current; consult Aerotech.</p> <p>4. Torque constant and motor constant specified at stall</p> <p>5. All performance and electrical specifications $\pm 10\%$</p> <p>6. Specifications given are for the motor only. When integrated into a housing with bearings additional losses should be considered.</p> <p>7. Maximum winding temperature is 100 °C (thermistor trips at 100 °C)</p> <p>8. Ambient operating temperature range 0 °C - 25 °C; consult Aerotech for performance in elevated ambient temperatures</p> <p>9. All Aerotech amplifiers are rated A_{pk}; use torque constant in $N·m/A_{pk}$ when sizing</p>		

Table 3-9: S-180-69 Rotary Motor Specifications

		S-180-69 (AMG300 [AZ]) (AMG400 [AZ]) (AMG500 [EL]) (AMG600 [EL])
Performance Specifications (1,5)		
Winding Designation		-A
Stall Torque, Cont. (2)	N·m	11.12
Peak Torque (3)	N·m	44.47
Electrical Specifications (5)		
Winding Designation		-A
BEMF Const., line-line, Max	$V_{pk}/krpm$	263.9
Continuous Current, Stall (2)	A_{pk}	5.1
	A_{rms}	3.6
Peak Current, Stall (2)	A_{pk}	20.4
	A_{rms}	14.4
Torque Constant (4, 9)	$N·m/A_{pk}$	2.18
	$N·m/A_{rms}$	3.08
Motor Constant (2, 4)	$N·m/\sqrt{W}$	1.053
Resistance, 25°C, line-line	Ω	4.4
Inductance, line-line	mH	1.70
Maximum Bus Voltage	V_{DC}	340
Thermal Resistance	$^{\circ}C/W$	0.67
Number of Poles	--	18
<p>1. Performance is dependent upon heat sink configuration, system cooling conditions, and ambient temperature</p> <p>2. Values shown @ 75°C rise above a 25 °C ambient temperature, with housed motor mounted to a 330 mm x 330 mm x 13 mm aluminum heat sink</p> <p>3. Peak force assumes correct rms current; consult Aerotech.</p> <p>4. Torque constant and motor constant specified at stall</p> <p>5. All performance and electrical specifications $\pm 10\%$</p> <p>6. Specifications given are for the motor only. When integrated into a housing with bearings additional losses should be considered.</p> <p>7. Maximum winding temperature is 100 °C (thermistor trips at 100 °C)</p> <p>8. Ambient operating temperature range 0 °C - 25 °C; consult Aerotech for performance in elevated ambient temperatures</p> <p>9. All Aerotech amplifiers are rated A_{pk}; use torque constant in $N·m/A_{pk}$ when sizing</p>		

Table 3-10: S-240-63 Rotary Motor Specifications

		S-240-63 (AMG500 [AZ]) (AMG600 [AZ])
Performance Specifications (1,5)		
Winding Designation		A
Stall Torque, Cont. (2)	N·m	19.71
Peak Torque (3)	N·m	78.82
Electrical Specifications (5)		
Winding Designation		A
BEMF Const., line-line, Max	$V_{pk}/krpm$	404.3
Continuous Current, Stall (2)	A_{pk}	5.9
	A_{rms}	4.2
Peak Current, Stall (2)	A_{pk}	23.6
	A_{rms}	16.7
Torque Constant (4, 9)	$N·m/A_{pk}$	3.34
	$N·m/A_{rms}$	4.72
Motor Constant (2, 4)	$N·m/\sqrt{W}$	1.405
Resistance, 25°C, line-line	Ω	5.8
Inductance, line-line	mH	2.90
Maximum Bus Voltage	V_{DC}	340
Thermal Resistance	$^{\circ}C/W$	0.38
Number of Poles	--	26
<p>1. Performance is dependent upon heat sink configuration, system cooling conditions, and ambient temperature</p> <p>2. Values shown @ 75°C rise above a 25 °C ambient temperature, with housed motor mounted to a 330 mm x 330 mm x 13 mm aluminum heat sink</p> <p>3. Peak force assumes correct rms current; consult Aerotech.</p> <p>4. Torque constant and motor constant specified at stall</p> <p>5. All performance and electrical specifications $\pm 10\%$</p> <p>6. Specifications given are for the motor only. When integrated into a housing with bearings additional losses should be considered.</p> <p>7. Maximum winding temperature is 100 °C (thermistor trips at 100 °C)</p> <p>8. Ambient operating temperature range 0 °C - 25 °C; consult Aerotech for performance in elevated ambient temperatures</p> <p>9. All Aerotech amplifiers are rated A_{pk}; use torque constant in $N·m/A_{pk}$ when sizing</p>		

3.4. Limits, Marker, and Machine Direction

Aerotech stages are configured to have positive and negative "machine" directions. The machine direction defines the phasing of the feedback and motor signals and is dictated by the stage wiring (refer to [Section 3.5](#) for Motor and Feedback phasing information). Programming direction of a stage is set by the controller that is used to move the stage. Programming direction is typically selectable in the controller, while machine direction is hardwired in the stage. [Figure 3-2](#) shows the machine direction of AMG stages.

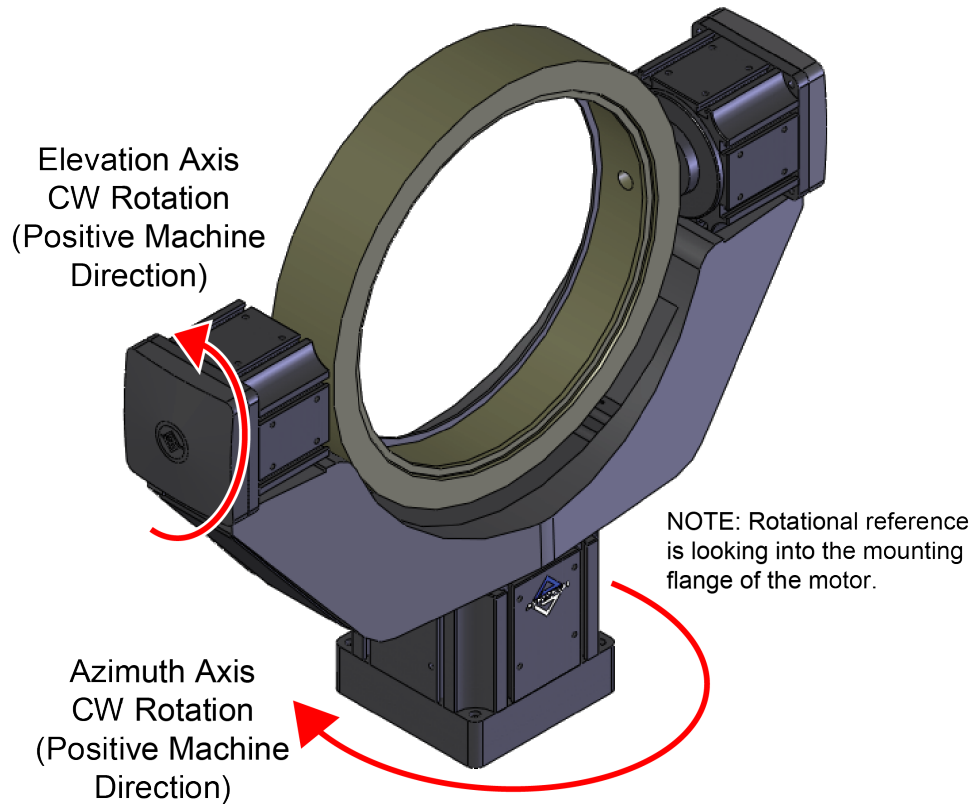


Figure 3-2: Machine Direction

3.5. Motor and Feedback Phasing

Motor phase voltage is measured relative to the virtual wye common point.

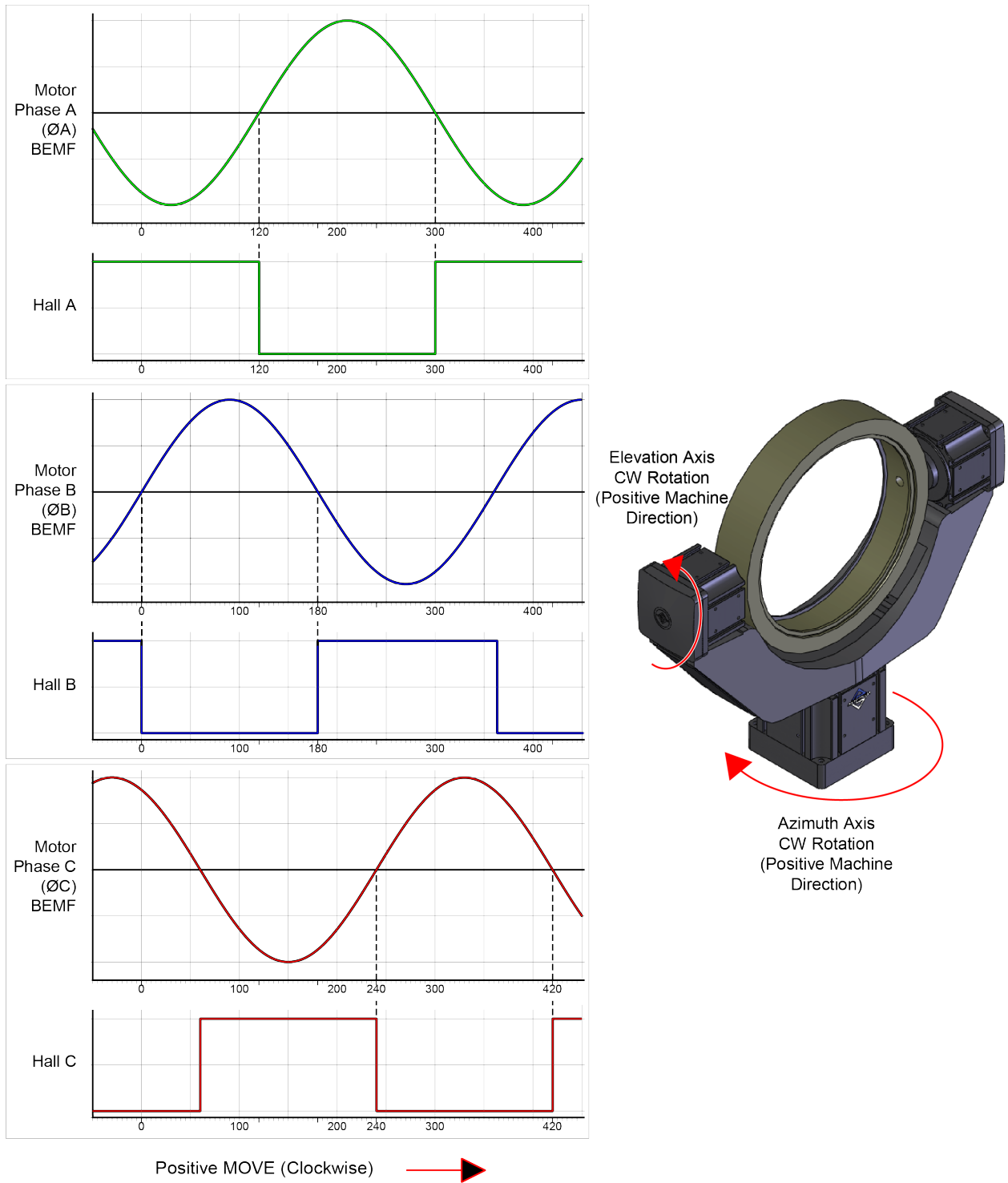


Figure 3-3: Hall Phasing

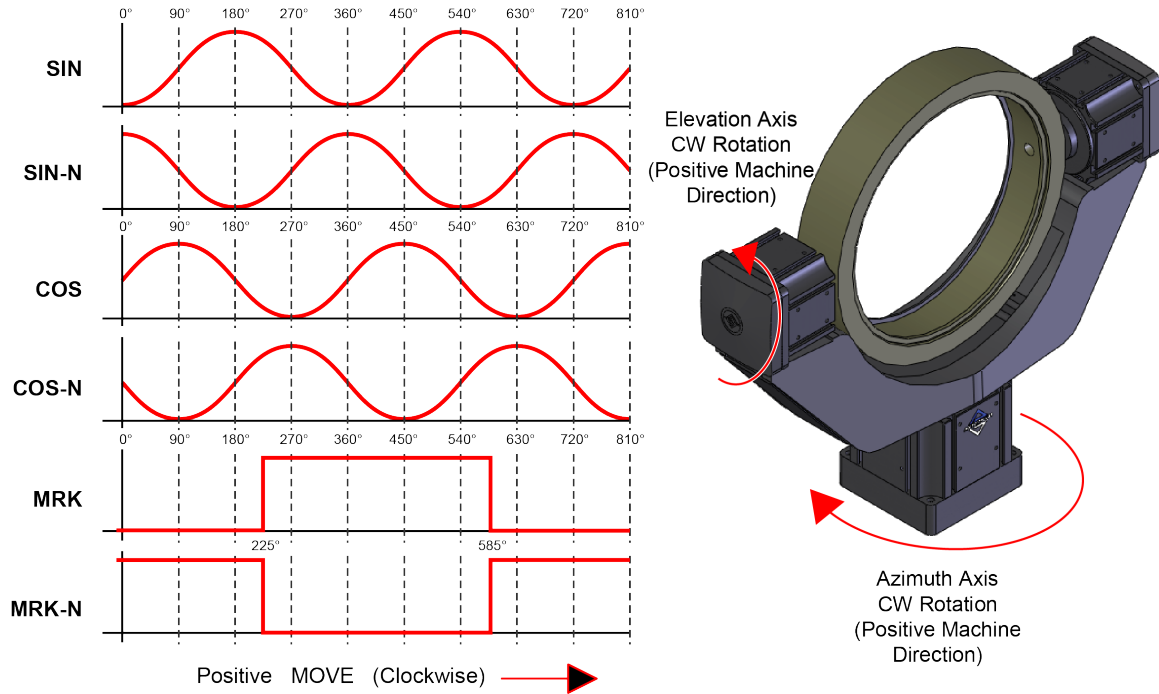


Figure 3-4: Analog Encoder Phasing Reference Diagram

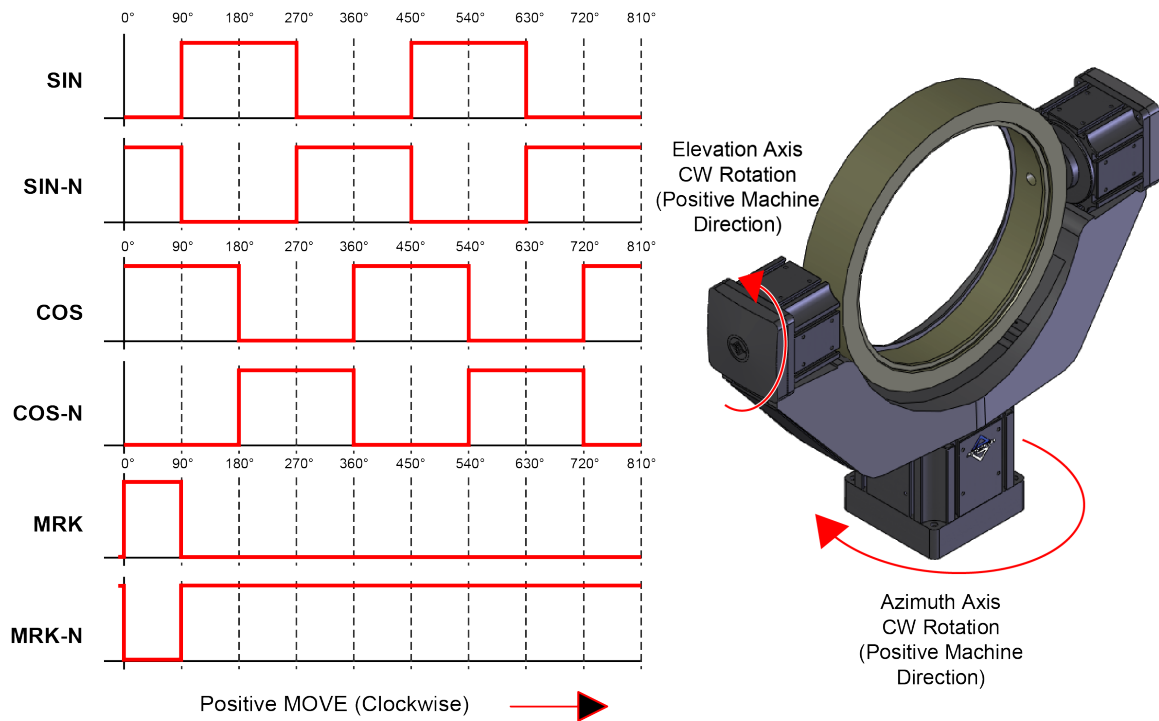


Figure 3-5: Encoder Phasing Reference Diagram (Standard)

Chapter 4: Maintenance



DANGER: To minimize the possibility of bodily injury or death, disconnect all electrical power prior to performing any maintenance or making adjustments to the equipment.

4.1. Service and Inspection Schedule

Lubricant inspection and replenishment in AMG series stages depends on conditions such as duty cycle, speed, and the environment. An inspection interval of once every two weeks is recommended until a trend develops for the application. Longer or shorter intervals may be required to maintain the film of lubricant on the worm threads.

In general, stages that operate in a clean environment at 50% duty cycle or less must be lubricated monthly or every 75,000 revolutions (whichever comes first). For long-term reliability, we recommend that you return the stage to Aerotech after 300,000 rotation cycles for cleaning, relubrication, and gearing adjustments. For stages that operate at higher duty cycles, lubrication once every two weeks is recommended.

If the application process uses only a small portion of travel for most of the duty cycle, periodically drive the stage through full travel to redistribute the lubrication in the bearings and worm drive.

Monthly inspections should include but not be limited to:

- Visually inspect the stage and cables.
- Re-tighten loose connectors.
- Replace or repair damaged cables.
- Clean the AMG and any components and cables as needed.
- Repair any damage before operating the AMG.
- Inspect and perform an operational check on all safeguards and protective devices.

4.2. Cleaning and Lubrication



DANGER: To minimize the possibility of bodily injury or death, disconnect all electrical power prior to performing any maintenance or making adjustments to the equipment.

Cleaning

Before using a cleaning solvent on any part of the AMG, blow away small particles and dust with nitrogen or, less preferably, clean, dry, compressed air.

Any external metal surface of the AMG can be cleaned with isopropyl alcohol on a lint-free cloth.



WARNING: Make sure that all solvent has completely evaporated before attempting to move the stage.

Lubrication

There are no elements on AMG stages that require lubrication.

4.3. Troubleshooting

Symptom	Possible Cause and Solution
Stage will not move	<ul style="list-style-type: none">• Controller trap or fault (refer to the Controller documentation).
Stage moves uncontrollably	<ul style="list-style-type: none">• Encoder (sine and cosine) signal connections (refer to Chapter 3 and Controller documentation).• Motor Connections (refer to Chapter 3 and the Controller documentation).
Stage oscillates or squeals	<ul style="list-style-type: none">• Gains misadjusted (refer to the Controller documentation).• Encoder signals (refer to the Controller documentation).

Appendix A: Warranty and Field Service

Aerotech, Inc. warrants its products to be free from harmful defects caused by faulty materials or poor workmanship for a minimum period of one year from date of shipment from Aerotech. Aerotech's liability is limited to replacing, repairing or issuing credit, at its option, for any products that are returned by the original purchaser during the warranty period. Aerotech makes no warranty that its products are fit for the use or purpose to which they may be put by the buyer, whether or not such use or purpose has been disclosed to Aerotech in specifications or drawings previously or subsequently provided, or whether or not Aerotech's products are specifically designed and/or manufactured for buyer's use or purpose. Aerotech's liability on any claim for loss or damage arising out of the sale, resale, or use of any of its products shall in no event exceed the selling price of the unit.

THE EXPRESS WARRANTY SET FORTH HEREIN IS IN LIEU OF AND EXCLUDES ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, BY OPERATION OF LAW OR OTHERWISE. IN NO EVENT SHALL AEROTECH BE LIABLE FOR CONSEQUENTIAL OR SPECIAL DAMAGES.

Return Products Procedure

Claims for shipment damage (evident or concealed) must be filed with the carrier by the buyer. Aerotech must be notified within thirty (30) days of shipment of incorrect material. No product may be returned, whether in warranty or out of warranty, without first obtaining approval from Aerotech. No credit will be given nor repairs made for products returned without such approval. A "Return Materials Authorization (RMA)" number must accompany any returned product(s). The RMA number may be obtained by calling an Aerotech service center or by submitting the appropriate request available on our website (www.aerotech.com). Products must be returned, prepaid, to an Aerotech service center (no C.O.D. or Collect Freight accepted). The status of any product returned later than thirty (30) days after the issuance of a return authorization number will be subject to review.

Visit <https://www.aerotech.com/global-technical-support.aspx> for the location of your nearest Aerotech Service center.

Returned Product Warranty Determination

After Aerotech's examination, warranty or out-of-warranty status will be determined. If upon Aerotech's examination a warranted defect exists, then the product(s) will be repaired at no charge and shipped, prepaid, back to the buyer. If the buyer desires an expedited method of return, the product(s) will be shipped collect. Warranty repairs do not extend the original warranty period.

Fixed Fee Repairs - Products having fixed-fee pricing will require a valid purchase order or credit card particulars before any service work can begin.

All Other Repairs - After Aerotech's evaluation, the buyer shall be notified of the repair cost. At such time the buyer must issue a valid purchase order to cover the cost of the repair and freight, or authorize the product(s) to be shipped back as is, at the buyer's expense. Failure to obtain a purchase order number or approval within thirty (30) days of notification will result in the product(s) being returned as is, at the buyer's expense.

Repair work is warranted for ninety (90) days from date of shipment. Replacement components are warranted for one year from date of shipment.

Rush Service

At times, the buyer may desire to expedite a repair. Regardless of warranty or out-of-warranty status, the buyer must issue a valid purchase order to cover the added rush service cost. Rush service is subject to Aerotech's approval.

On-site Warranty Repair

If an Aerotech product cannot be made functional by telephone assistance or by sending and having the customer install replacement parts, and cannot be returned to the Aerotech service center for repair, and if Aerotech determines the problem could be warranty-related, then the following policy applies:

Aerotech will provide an on-site Field Service Representative in a reasonable amount of time, provided that the customer issues a valid purchase order to Aerotech covering all transportation and subsistence costs. For warranty field repairs, the customer will not be charged for the cost of labor and material. If service is rendered at times other than normal work periods, then special rates apply.

If during the on-site repair it is determined the problem is not warranty related, then the terms and conditions stated in the following "On-Site Non-Warranty Repair" section apply.

On-site Non-Warranty Repair

If any Aerotech product cannot be made functional by telephone assistance or purchased replacement parts, and cannot be returned to the Aerotech service center for repair, then the following field service policy applies:

Aerotech will provide an on-site Field Service Representative in a reasonable amount of time, provided that the customer issues a valid purchase order to Aerotech covering all transportation and subsistence costs and the prevailing labor cost, including travel time, necessary to complete the repair.

Service Locations

<http://www.aerotech.com/contact-sales.aspx?mapState=showMap>

USA, CANADA, MEXICO Aerotech, Inc. Global Headquarters Phone: +1-412-967-6440 Fax: +1-412-967-6870	CHINA Aerotech China Full-Service Subsidiary Phone: +86 (21) 5508 6731	GERMANY Aerotech Germany Full-Service Subsidiary Phone: +49 (0)911 967 9370 Fax: +49 (0)911 967 93720
JAPAN Aerotech Japan Full-Service Subsidiary Phone: +81 (0)50 5830 6814 Fax: +81 (0)43 306 3773	TAIWAN Aerotech Taiwan Full-Service Subsidiary Phone: +886 (0)2 8751 6690	UNITED KINGDOM Aerotech United Kingdom Full-Service Subsidiary Phone: +44 (0)1256 855055 Fax: +44 (0)1256 855649

Have your customer order number ready before calling.

Appendix B: Revision History

Revision	General Information
1.05.00	<ul style="list-style-type: none"> • Updated Figure 2-1 • Updated Figure 3-1 • Removed brake and limits information in Section 3.3. and Section 4.3. • Added lubrication instructions in Section 4.2.
1.04.00	<ul style="list-style-type: none"> • Product update • Product dimensions updated: Section 2.2. • General revision • Updated safety information and warnings
1.03.00	Changed pin 8 to reserved
1.02.00	<ul style="list-style-type: none"> • Added: Export Restrictions • Added Declaration of Incorporation • Added Environmental Specifications • Safety information and warnings added • Motor specifications added • Note about motor and ground wire current and voltage requirements added
1.01.00	Dimensions section added
1.00.00	New Manual

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